[Total No. of Questions - 9] [Total No. of Printed Pages - 4] (2063)

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# B.Tech 4th Semester Examination Fabric Manufacture-I TE-4004

Time: 3 Hours Max. Marks: 100

The candidates shall limit their answers precisely within the answer-book (40 pages) issued to them and no supplementary/continuation sheet will be issued.

**Note:** Candidates are required to attempt five question in all, selecting one question from each section A, B, C & D. Section E is compulsory.

#### **SECTION - A**

- 1. (a) What are the objectives of winding?
  - (b) What are the functions of following parts of a modern winding machine—
    - (i) Yarn tensioner (ii) Waxing device
    - (iii) Splicer (iv) Balloon Breaker (v) Yarn clearer.
  - (c) Discuss in brief modern developments in a automatic winding machine. (5+5+10=20)

#### **OR**

2. (a) What do you mean by Yarn faults? Classify various kinds of yarn faults as detected by classimat-II.

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- (b) Discuss the principle of operation of photoelectric and capacitance type clearers.
- (c) What are the relative merits & demerits of these yarn clearers? (5+10+5=20)

#### **SECTION - B**

- 3. (a) What are the objectives of warping?

  Distinguish between beam warping machine and sectional warping machine.
  - (b) Discuss various types of creels used in warping machine.
  - (c) Describe the features of modern warping machine.

## **OR**

- 4. (a) What are the objectives of sizing?
  - (b) Discuss in brief various size of ingredients used and their functions in sizing of cotton yarn. How do you assess performance of sizing machine?
  - (c) What do you mean by size pick-up? What are the various factors that influence the size pickup percentage? (5+10+5=20)

#### **SECTION - C**

- 5. (a) What do you mean by drawing-in? What is the objective of drawing-in?
  - (b) Discuss the various kind of healds used in weaving.

- (c) What is denting? What is purpose of denting? What are the different types of reeds used?
- (d) Define the term drafting and lifting plan.

(5+5+5+5=20)

#### OR

- 6. (a) What are the limitation of Manual loom? How these are overcome in Automatic loom? Classify various kinds of loom.
  - (b) Discuss the functions of following primary motions in a loom—
    - (i) Shedding (ii) Picking (iii) Beating up (10+10=20)

### **SECTION - D**

- 7. (a) What do you mean by positive shedding and negative shedding?
  - (b) Discuss various kinds of shedding with neat sketch-with special reference to their relative merits, demerits and geometry. (10+10=20)

#### OR

- 8. (a) Describe with a neat sketch under picking mechanism. How do you increase the picking force?
  - (b) Discuss advantage of under picking mechanism in comparison with over picking mechanism. (15+5=20)

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## **SECTION - E**

- 9. Attempt all the 10 questions.
  - (a) What is precision winding?
  - (b) What is patterning?
  - (c) What is single end sizing?
  - (d) What do you mean by reed count?
  - (e) What do you mean by beat up force?
  - (f) What is slay eccentricity?
  - (g) What do you mean by late picking?
  - (h) What do you mean by let off?
  - (i) What do you mean by clearing efficiency?
  - (j) What is knot factor? (10×2=20)