[Total No. of Questions - 9] [Total No. of Printed Pages - 4] (2064)

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B. Tech 6th Semester Examination Theory of Textile Structures TE-6004

Time: 3 Hours Max. Marks: 100

The candidates shall limit their answers precisely within the answerbook (40 pages) issued to them and no supplementary/continuation sheet will be issued.

Note: This question paper consists of five sections A, B, C, D & E. Section E is compulsory and each sub-question carries 2 marks. Sections A, B, C, & D consist of two questions each. Answer five questions in all including Section E, taking at least one from rest of the sections.

SECTION - A

- (a) With the help of necessary sketches find the path variation of the fibres in a blended yarn when the components are differing in
 - (i) Fibre Initial Modulus
 - (ii) Fibre friction
 Also justify the variation of their path, if any.
 - (b) Define axial and preferential migration with necessary sketch. Why migration is necessary? What are the significances of the extreme values of MFP? Discuss a method to study migration. (20)
- 2. (a) If the helix angle of a yarn at its surface is 200, what would be the contraction and retraction factors? What would be these values if the angle changes by 2 times?

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- (b) Calculate the initial count of a rayon yarn if its final linear density ought to be 20 tex and twist 750 per meter.
- (c) Deduce the relation between contraction and retraction in yarn. (20)

SECTION - B

- 3. Deduce the relation between yarn modulus and fibre modulus under small extension. Also discuss the factors which help packing of fibres and the factors which disturb packing. (20)
- Discuss twist tenacity relationship in spun yarn and hence discuss the modified approach by Hearle & El-Sheikh. Clearly mention the role of different parameters which can have their impact on the behaviour of spun yarn. (20)

SECTION - C

- 5. (a) Explain the concept of jammed structure. What is the value of maximum possible ends and picks per centimeter of a $\frac{3}{1}$ t will, woven from 20 tex warp and 25 tex weft yarn by assuming Ashenhurst's theory?
 - (b) Explain the mechanism of deformation of fabric in warp/ weft direction and bias direction. (20)
- 6. Calculate the geometrical parameters i.e, l_1 , l_2 , p_1 , p_2 , θ_1 , θ_2 , h_1 , h_2 of a plain woven fabric with following particulars:

EPI × PPI = 40 x 30, yarn count = 30 tex and c_1 , c_2 being 8% and 12% respectively.

Also calculate the following

- (i) Fractional cover of the fabric
- (ii) Weight of the fabric in g/sq. m.

Examine whether the fabric has reached to jammed state. (20)

SECTION - D

- 7. (a) Discuss in detail the structural differences of ring, rotor, compact and friction spun yarns. Also discuss the structure property relationship of such yarns.
 - (b) What are the factors affecting the GSM of the woven and knitted fabric? Write a brief note on fabric objective measurement technique. (20)
- 8. (a) If a woven fabric is produced from 30 tex yarn of 200 GSM with 10% crimp, what is the value of picks and ends per centimeter?
 - (b) Derive the following relationship between cloth weight and cover factor:

$$K = 1\frac{1}{6}\sqrt{w(n_1 + n_2)} \tag{20}$$

In which condition maximum possible cover factor is 28?

SECTION - E

- 9. (a) What do you mean by crimp interchange in woven fabric?
 - (b) State the assumptions of Olloffson's model.
 - (c) State the factors which can affect the bending rigidity of fabric.

- (d) Insertion of twist in a continuous multi filament yarn lowers its strength, even then twist in it is inserted-why?
- (e) Which mechanism is responsible for long term migration and which one is for short term migration.
- (f) Show the nature of curve of a tensile testing when the TM in yarn is changing,
- (g) Calculate the tightness factor of knitted fabric with the following parameters:
 - No of needles = 120, Course length = 500mm and yarn $count = 20^s N_e$.
- (h) Draw a typical stress stain curve for a woven fabric.
- (i) State the problems associated with ideal yarn and suggest the remedial measures, if any.
- (j) Deduce the relation between the yarn extension and fibre extension under small load. (10×2=20)